

CROWN CONTRACT

TECHNICAL DATA SHEET

CROWN CONTRACT SATIN	
Crown Contract Satin is self-undercoating and durable, with a modern mid sheen finish, ideal for interior wood and metal.	
AVAILABILITY	
Colour range	Brilliant White
Packaging	1 litres and 2.5 litres
PROPERTIES	
Drying time	Under normal drying conditions touch dry in 4 hour and recoatable after 16 hours. Allow for adequate ventilation during the drying period.
Finish	Satin
Composition	Pigment: Titanium Dioxide and extenders Binder: Alkyd Solvent: Dearomatised White Spirit
Spreading rate	Up to 16m ² per litre depending on surface texture.
Wet film thickness	67 micrometres at 16m ² per litre.
Dry film thickness	34 micrometres at 16m ² per litre
Volume solids	51%
Flash point	40°C
VOC content	EU limit value for this product (cat.A/d): / 300 g/l (2010) This product contains max. 299 g/l VOC.
Limitations	Do not apply when air or substrate temperatures are likely to fall below 8°C or when the relative humidity is above 80% during application or the drying period
PREPARATION	
New surfaces	
Timber	All surfaces must be suitably dry, and free from anything that will interfere with the adhesion of the materials to be applied. Rub down with a suitable grade of abrasive paper. Remove all dust. Treat knots with two thin coats of fresh knotting. Fill any fixing holes, open joints and shallow surface defects with a suitable Ready Mixed Filler. Rub down with a suitable grade of abrasive paper. Remove all dust. Prior to priming the moisture content of the substrate should not exceed 18%. Prime with one coat of Crown Contract All Purpose Primer followed by one coat of Crown Contract Undercoat.
Non-ferrous metals	Lightly abrade to a bright (not polished) surface – excluding galvanised surfaces. Rinse thoroughly with clean water to remove all residues. Allow to dry. Prime with one coat of Crown Contract All Purpose Primer followed by one coat of Crown Contract Undercoat.
Ferrous metals	Surfaces must be clean and free from anything that will interfere with the materials to be applied. Wash with hot water and liquid detergent solution to remove oil, grease or any other contaminants, frequently changing the water. Rinse thoroughly with clean water. Allow to dry.

	Galvanised surfaces should be pre-treated with a T Wash, Overall blackening of the surface will confirm satisfactory surface preparation.
	Remove all millscale and rust back to clean metal. Remove all residues. Prime within the working day with one coat of Crown Contract All Purpose Primer followed by one coat of Crown Contract Undercoat.
Previously decorated surfaces	
Timber	All surfaces must be suitably dry, and free from anything that will interfere with the adhesion of the materials to be applied. Remove all loose, failing or suspect paint. Remove grey and denatured surfaces by rubbing down with abrasive paper. Feather edges of sound paint. Remove all dust. Organic growth must be removed and the areas treated with a Fungicidal Solution. Treat knots with two thin coats of fresh knotting. Fill any fixing holes, open joints and shallow surface defects with a Ready Mixed Filler. Rub Down with a suitable grade of abrasive paper. Remove all dust. Spot prime bare and filled areas with one coat of Crown Contract Undercoat.
Metals	All surfaces must be suitably dry, and free from anything that will interfere with the adhesion of the materials to be applied. Remove all loose, and failing or suspect paint. Feather edges of sound paint. Remove all dust. Remove all rust. Spot prime ferrous and non-ferrous metals including galvanised metal with one coat of a suitable Metal Primer.
Timber and metals	Wash remaining sound paint with hot water and liquid detergent solution to remove any contaminants, frequently changing the water. Any glossy or eggshell surfaces must be wet abraded to provide a key. Rinse with clean water to remove all residues. Allow to dry. Bring forward patch primed and or spot primed areas with Crown Contract Satin.
COATING SYSTEM	Following appropriate surface preparation and priming, finish with two coats of Crown Contract Satin.
APPLICATION	Stir well before use. Apply by brush to an even thickness (a fine, soft long filament bristle brush gives best results). Maintain a wet edge. On timber lay off in the direction of the grain.
CLEANING	Return surplus material to container. Clean with a proprietary cleaner immediately after use.
HEALTH AND SAFETY	
Please refer to the Safety, Health and Environmental Information on the container. Take special precautions during the surface preparation of pre 1960's painted surfaces as they may contain harmful lead. For further information contact our Customer Relations Team. When preparing all surfaces avoid the inhalation of dust and/or metal particles. Wear a suitable facemask. Material Safety Data Sheets for this and all other Crown Paints products are freely available from the place of purchase or the address below. Store in secure dry conditions inaccessible to children or animals. Containers should be kept closed during storage. Do not empty into drains, watercourses or access routes to septic tanks.	
GENERAL INFORMATION	
Apply all products in accordance with BS 6150: Code of practice for painting of buildings and BS 8000: Part 12: 1989 Code of practice for decorative wallcoverings and painting. Under normal and frost free conditions this product will remain usable for up to two years if stored correctly and unopened.	
Every care is taken to ensure that all information provided on this Technical Data Sheet is accurate. Crown Paints are unable to guarantee results as it has no control over the conditions under which its products are applied. For help or more information contact the Customer Relations Team on 0330 0240281. Before using this product please ensure you have the latest information.	
The information is correct at date of issue May 2017	